# **DATA SHEET**

## Mass Flow Controllers & Meters



Elastomer Sealed, Digital, General Purpose Thermal Mass Flow Meters & Controllers for Gases



Model SLA5850 with EtherNet/IP™

The SLA5800 Series thermal mass flow meters and mass flow controllers have gained broad acceptance as the standard for accuracy, stability and reliability. These products have a wide flow measurement range and are suitable for a broad range of temperature and pressure conditions making them well suited for chemical and petrochemical research, laboratory, analytical, fuel cell and life science applications, among others.

Highlights of the SLA5800 Series include: industry leading long-term stability, accuracy backed by superior 17025 metrology systems and methods using calibration systems directly traceable to international standards, and a broad range of analog and digital I/O options to suit virtually any application. An independent diagnostic/service port permits users to set alarms and diagnostics, tune, troubleshoot or change flow conditions without removing the mass flow controller from service.

The SLA5800 Series provides a highly configurable platform based on a simple modular architecture. The feature set was carefully selected to enable drop-in replacement and upgrade of many brands of mass flow controllers. With the wide range of features and options available, the SLA5800 Series provides users with a single platform to support a broad range of applications.

| Features   | Benefits   |
|--|--|
| Industry leading long-term sensor stability        | Increased system uptime and reduced cost of ownership by reducing maintenance and eliminating periodic recipe adjustments and/or recalibrations  |
| User accessible service port                       | Simplified installation, start-up, troubleshooting and access to diagnostics provides maximum uptime   |
| Alarms and diagnostics                             | Ensures device is operating within user specified limits for high process yield and uptime   |
| Superior valve technology                          | Minimum leak-by, wide turndown, fast response and superior corrosion resistant materials reduces overall gas panel cost and increases throughput |
| High accuracy traceable to international standards | Calibration by verified metrology systems ensures precise process gas flow control   |
| Simple modular design                              | Easy-to-service elastomer sealed design provides for factory or field service maximizing uptime and reducing total cost of ownership             |
| Adaptable mechanical configurations                | Easily retrofit to existing systems  |

View SLA5800 Product Page



## **Superior Thermal Flow Measurement Sensor**

Brooks' sensor technology combines:

- Excellent signal to noise performance for good accuracy at low setpoints
- Superior long-term stability through enhanced sensor design manufacturing and extensive burn-in process
- Isothermal packaging to reduce sensitivity to external temperature changes

### **Advanced Diagnostics**

The mass flow controller remains the most complex and critical component in gas delivery systems. When dealing with highly toxic or corrosive gases, removing the mass flow controller to determine if it is faulty should be the last resort. In response to this, Brooks pioneered smarter mass flow controllers with embedded self-test routines and introduced an independent diagnostic/ service port to provide the user with a simple interface, for troubleshooting without disturbing flow controller operation.

### Wide Flow Range

The SLA5800 Series covers an extremely broad range of flow rates. Model SLA5850 can have a full scale flow as low as 3 ccm. With a high turndown ratio of 100:1 for any full scale range from 1-50 lpm N2 equivalent and 50:1 (250:1 turndown for *Biotech* Options Packages up to 150 LPM) turndown for all other flow rates, accurate gas flow can be measured or controlled down to 0.06 ccm! Model SLA5853 can monitor or control gas flows up to 2500 lpm.

## **Fast Response Performance**

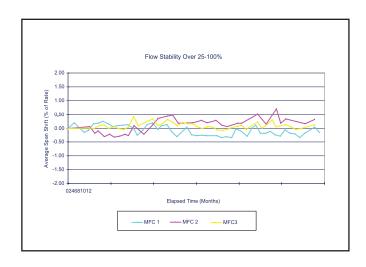
The all-digital electronics and superior mechanical configuration in the SLA5800 Series provide for ultra-fast response characteristics.

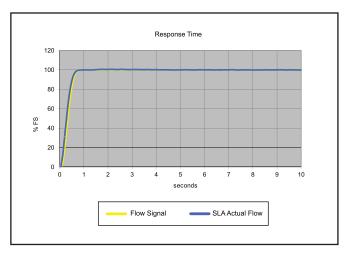
#### **Broad Array of Communication Options**

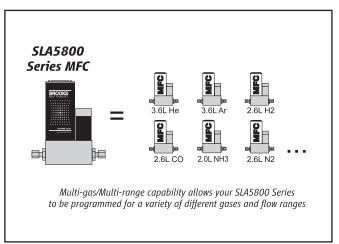
Traditional 0-5 Vdc and 4-20mA analog options as well as RS485 digital communications are available ("S-protocol", based on HART). Control interfaces via digital network protocols including EtherNet/IP™, PROFINET, DeviceNet®, and Profibus® are also available . EtherNet/IP™ and PROFINET are a modern, high-speed digital protocol that permits multiple , additional diagnostics to provide MFC users with rich, real-time system information. DeviceNet® has been certified by the ODVA (Open DeviceNet Vendor's Association). EtherNET/IP™ and PROFINET are pending industry conformance certification.

## Multi-gas/Multi-range Capabilities

The SLA5800 Series multi-gas and multi-range capabilities reduce inventory. Storage and pre-programming of up to 6 gas calibrations easily permits users to switch between different gasses and ranges on a single device.







# SLA5800 Series Standard

Flow Ranges and Pressure Ratings:

| Mass Flow<br>Controller | Mass Flow<br>Meter |           | Ranges<br>I. Ratings  | Maximum Operating Pressure |   | PED Module H<br>Category  |
|-------------------------|--------------------|-----------|-----------------------|----------------------------|---|---|
| Model                   | Model              | Min. F.S. | Max. F.S.             | Standard <sup>1</sup>      | Optional <sup>1</sup>                           |   |
| SLA5850                 | SLA5860            | 0.003     | 50 slpm               | 1500 psi/103 bar           | 4500 psi/310 bar @ Maximum<br>Flow of 10 lpm N2 | SEP   |
| SLA5851                 | SLA5861            | 15        | 150 slpm <sup>2</sup> | 1500 psi/103 bar           | NA <sup>3</sup>                                 | SEP   |
| SLA5853                 | SLA5863            | 100       | 2500 slpm             | 1000 psi/70 bar            | NA  | Category 1 for all 150 lb flanges<br>Category 2 for all other connections |

|  | SLA5850/60 SLA5851/61  |                                       | SLA5853/63       |                      |  |
|--|--|---------------------------------------|------------------|----------------------|--|
| PERFORMANCE  |  |                                       |                  |                      |  |
| Full Scale Flow Range<br>(N2, Eq. 0 Deg C Ref)   | 0.003 - 50 slpm  | 15 - 150 slpm                         | 100 - 1100 slpm  | >1100 - 2500<br>slpm |  |
| Flow Accuracy – 17025 Certified<br>(includes linearity, excludes<br>calibration system measurement<br>uncertainty per SEMI E69) <sup>4</sup> | ±0.6% of S.P. (20-100% FS), ±0.12% FS (<20% FS) ±0.6% of FS    |                                       |                  | ±0.6% of FS          |  |
| Flow Accuracy (includes linearity<br>and calibration system<br>measurement uncertainty per SEMI<br>E69) <sup>4</sup>                         | ±0.9% of S.P. (20-100% FS), ±0.18% of FS (<20% FS) ±1.0% of FS |                                       |                  | ±1.0% of FS          |  |
| Control Range N2, eq   | 100:1 for F.S. from 1-50 slpm (50:1 for all other F.S. flows)  |                                       |                  |                      |  |
| Repeatability & Reproducibility  | 0.20% S.P  |                                       |                  |                      |  |
| Linearity  | Included in accuracy   |                                       |                  |                      |  |
| Response Time (Settling Time within ±2% F.S. for 0-100% command step)  | < 1 second < 3 seconds   |                                       |                  | conds                |  |
| Zero Stability   | < + 0.2% F.S. per year   |                                       |                  |                      |  |
| Temperature Coefficient  | Zero: <0.05% of F.S. per °C. Span: <0.1% of S.P. per °C        |                                       |                  |                      |  |
| Pressure Coefficient   | ±0.03% per psi (0-200 psi N2)                                  |                                       |                  |                      |  |
| Attitude Sensitivity   | <0.2% F.S. maxi  | mum deviation from specified accuracy | after re-zeroing |                      |  |

 $<sup>^{4}\</sup>mbox{Accuracy}$  at calibration conditions ; accuracy spec valid across the full control range.

| RATINGS  |  |                           |                  |  |
|--|--|---------------------------|------------------|--|
| Operating Temperature Range  |  | -14 to 65oC (7 to 149oF)⁵ |                  |  |
| Minimum Pressure Differential (Controllers)  | 5 psi/0.35 bar 10 psi/0.69 bar Min.: 7.5 psi/0.52 bar at 500 lp              |                           |                  |  |
| Flow Accuracy (includes linearity<br>and calibration system measure-<br>ment uncertainty per SEMI E69) | Application specific up to 4500 psi/300 bar (limits conditions) <sup>6</sup> | 50 psi/3.45 bar           | 290 psi/20.0 bar |  |
| Leak Integrity (external)  | 1x10-9 atm. cc/sec He  |                           |                  |  |
| Valve Shut Down (leak by) <sup>7</sup>   | <1% of FS  |                           |                  |  |

| MECHANICAL                                  |  |  |  |  |
|---|--|--|--|--|
| Valve Type                                  | Normally Closed, Normally Open, Meter                            |  |  |  |
| Minimum Pressure Differential (Controllers) | 5 psi/0.35 bar 10 psi/0.69 bar Min.: 7.5 psi/0.52 bar at 500 lpr |  |  |  |

| DIAGNOSTICS             |   |
|-------------------------|---|
| Status Lights           | Normally Closed, Normally Open, Meter   |
| Alarms                  | Control Valve Output, Flow Totalizer, Network Interruption, Over Temperature, Power Surge/Sag, Service Required |
| Diagnostic/Service Port | RS485 via 2.5mm jack  |

 $<sup>\</sup>begin{array}{l} 1 \\ 2 \\ 600 \\ \text{ Ipm of H2 possible with decreased accuracy;} > 40 \\ \text{psig inlet required for flows greater than 100 Ipm N}_2 \\ \text{ equivalent} \\ 3 \\ \text{4500 psi/310 bar available as a special on SLA5861 only} \end{array}$ 

<sup>5</sup> Hazardous area certifications have a temperature range limitation of 0-65°C >1500 psi DP as a Special Order Metal and Teflon Seats <5% of Full Scale Alarm modes are dependent on the communications interface. These are described in the corresponding digital communication interface manual

# **Electrical Specifications**

| Communication Protocol               | RS485/Analog   | Profibus*   | DeviceNet™  | EtherCAT <sup>®</sup>  | EtherNet/IP™& PROFINET  |
|--------------------------------------|--|---|---|--|---|
| Electrical Connection                | 1 x 15-pin Male Sub-D,<br>(A)  | 1 x 15-pin Male Sub-D/<br>1 x 9-pin Female<br>Sub-D | 1 x M12 with<br>threaded coupling nut<br>(B)                                    | 1 x 5-pin M8 with<br>threaded coupling nut<br>2 x RJ45                                 | 1 x 5-pin M8 with<br>threaded coupling<br>nut / 2 x RJ45                    |
| Analog I/O                           | 0-5 V, 1-5 V, 0-10 V,<br>0-20 mA, 4-20 mA  |   | N/A   | 0-5V   | N/A   |
| Power Max./Purge                     | From +13.5 Vdc to<br>+27 Vdc   |   | From +11 Vdc to<br>+25 Vdc  | From +13.5 Vdc to<br>+27 Vdc   | From +13.5 Vdc to<br>+27 Vdc  |
| Power Requirements Watts, Max.       | Valve Orifice > 0.032": 8 W<br>Valve Orifice ≤ 0.032": 5 W<br>Without Valve: 2 W |   | Valve Orifice > 0.032":10 W<br>Valve Orifice ≤ 0.032":7 W<br>Without Valve: 4 W | Valve Orifice > 0.032": 8.5 W<br>Valve Orifice ≤ 0.032": 5.5 W<br>Without Valve: 2.5 W | Valve Orifice > 0.032":10W<br>Valve Orifice ≤0.032":7W<br>Without Valve:3 W |
| Web-based Network Settings Interface | N/A  |   | N/A   | N/A  | The Default Network<br>Address is 192.168.1.100.                            |
|                                      | RS485/Analog   | Profibus <sup>*</sup>                               | _   |  | EtherNet/IP: Default<br>Network Configuration<br>is DHCP                    |
| FLOW INPUT (VOLTAGE) SPECIFICATIONS  |  |   |   |  | PROFINET: The Default   |
| Nominal Range                        | 0-5 Vdc, 1-5 Vdc or 0-10 Vdc   |   |   | Name is "brooks-sla"   |   |

|                                      | RS485/Analog                                   | Profibus <sup>®</sup>        |  |  |
|--------------------------------------|--|------------------------------|--|--|
| FLOW INPUT (VOLTAGE) SP              | ECIFICATIONS                                   |                              |  |  |
| Nominal Range                        | 0-5 Vdc, 1-5 Vdc                               | 0-5 Vdc, 1-5 Vdc or 0-10 Vdc |  |  |
| Full Range                           | (-0.5) -11 V                                   | (-0.5) -11 Vdc               |  |  |
| Absolute Max.                        | 18 V (without d                                | amage)                       |  |  |
| Input Impedence                      | >990 kOhr                                      | ns                           |  |  |
| Required Max. Sink Current           | 0.002 mA                                       |                              |  |  |
| FLOW INPUT (CURRENT) SP              | ECIFICATIONS                                   |                              |  |  |
| Nominal Range                        | 4-20 mA or 0-2                                 | 20 mA                        |  |  |
| Full Range                           | 0-22 mA  |                              |  |  |
| Absolute Max.                        | 24 mA (without                                 | t damage)                    |  |  |
| Input Impedence                      | 100 Ohm  | s                            |  |  |
| FLOW OUTPUT (VOLTAGE) SPECIFICATIONS |  |                              |  |  |
| Nominal Range                        | 0-5 Vdc, 1-5 Vdc                               | or 0-10 Vdc                  |  |  |
| Full Range                           | (-1)-11 Vdc                                    |                              |  |  |
| Min Load Resistance                  | 2 kOhms  |                              |  |  |
| FLOW OUTPUT (CURRENT) SPECIFICATIONS |  |                              |  |  |
| Nominal Range                        | 0-20 mA or 4-20 mA                             |                              |  |  |
| Full Range                           | 0-24.6 mA (@ 0-20 mA); 3.8-24.6 mA (@ 4-20 mA) |                              |  |  |
| Max. Load                            | 380 Ohms (for supp                             | oly voltage: < 16 Vdc)       |  |  |
| ANALOG I/O ALARM OUTP                | UT*  |                              |  |  |
| Туре                                 | Open Collec                                    | tor                          |  |  |
| Max. Closed (On) Current             | 25 mA  |                              |  |  |
| Max. Open (Off) Leakage              | 1μΑ  |                              |  |  |
| Max. Open (Off) Voltage              | 30 Vdc   |                              |  |  |
| ANALOG I/O VALVE OVERR               | IDE SIGNAL SPECIFIC                            | CATIONS**                    |  |  |
| Floating/Unconnected                 | Instrument controls valve to command set point |                              |  |  |
| VOR < 0.3 Vdc                        | Valve Close                                    | ed                           |  |  |
| 1 Vdc < VOR < 4 Vdc                  | Valve Normal                                   |                              |  |  |
| VOR > 4.8 Vdc                        | Valve Open                                     |                              |  |  |
| Input Impedence                      | 800 kOhm                                       | ns                           |  |  |
| Absolute Max. Input                  | (-25 Vdc) < VOR < 25 Vdc (without damage)      |                              |  |  |

<sup>\*</sup>The Alarm Output is an open collector or "contact type" that is CLOSED (on) whenever an alarm is active.

The Alarm Output may be set to indicate any one of various alarm conditions.

<sup>\*\*</sup>The Valve Override Signal (VOR) is implemented as an analog input which measures the voltage at the input and controls the valve based upon the measured reading as shown in this section.

## SLA5800 Series Biotech

Efficiency and simplicity combine to improve bioprocessing performance with the new SLA5800 Series *Biotech* MFC. It incorporates several features created specifically to help streamline MFC purchasing, improve process gas control, enhance flexibility and satisfy regulatory requirements.

To serve the unique requirements of your bioprocesses, Brooks Instrument has created two SLA5800 Series *Biotech* options packages, built on the proven performance of the bioprocess-leading SLA5800 Series MFC.

As noted in the ordering instructions, all options are combined into packages with convenient ordering codes, eliminating the need to order options individually.

## SLA5800 Series *Biotech* Options Packages

| Performance Package - Model Code S          |   |  |  |  |
|---|---|--|--|--|
| Includes multiple performance enhancemen    | nts reducing cost of operation  |  |  |  |
| High Turndown Ratio                         | Reduces number of MFCs needed to control wide flow ranges   |  |  |  |
| Enhanced Control Valve                      | Extremely low leak rate can eliminate need for redundant valves   |  |  |  |
| Enhanced Sensor Design                      | Clean welded construction meets industry standards for cleanliness  |  |  |  |
| Pre-calibrated Multi-Gas Pages <sup>1</sup> | Air, CO <sub>2</sub> , N <sub>2</sub> &O <sub>2</sub> : gas pages can be changed in situ to reduce the variety of spare instruments kept in stock |  |  |  |

## Premium Package - Model Code T

## Performance Package Features plus:

Includes premium materials and associated certificates tailored to industry requirements

| Class VI Elastomers | FDA/USP Class VI and ADI Free O-Rings and Valve Seats <sup>2</sup> (Certificate Included)          |
|---------------------|--|
| Certifications      | Materials of Construction (wetted path) 2.1 Material Cert <sup>3</sup> ICC CalibrationTraceability |

<sup>&</sup>lt;sup>1</sup> CO₂ Actual Gas Calibration available for SLA5850/60 & SLA5851/61. Use Model Code U for Performance Package, and Model Code V for Premium package.

Learn More About the SLA5800 Series *Biotech* 

<sup>&</sup>lt;sup>2</sup> All Class VI Viton elastomers are also compliant to 21CFR177.2600 (Title 21 – Food & Drugs, Chapter I - FDA)

<sup>&</sup>lt;sup>3</sup> 3.1 Material Certs for pressure boundary components available as an option on Premium Package. Note: All Communications protocols listed in the Electrical Specification Table, above, are available with any Biotech Option

# SLA5800 Series Biotech

| Performance  | SLA5850/60 SLA5851/61   |  |                 | SLA5853/63           |  |
|--|---|--|-----------------|----------------------|--|
| Full Scale Flow Range <sup>2</sup> (N2, Eq. 0 Deg C Ref)   | 5 sccm -50 slpm   | 15 -150 <sup>1</sup> slpm              | 100 - 1100 slpm | >1100 - 2500<br>slpm |  |
| Gasses Supported <sup>2</sup>  |   | Air, CO <sub>2</sub> , Nitrogen & Oxyg | en              |                      |  |
| Flow Accuracy (includes linerarity and calibration system measurement uncertainty per SEMI E69) <sup>3</sup> | ±0.9% of S.P. (20-100% FS), ±0.18% of F.S. (< 20% FS) ±1.0% of FS |  |                 | ±1.0% of FS          |  |
| Repeatability & Reproducibility  | 0.20% S.P.  |  |                 |                      |  |
| Turndown (control range)   | 250:1 250:1 150:1   |  |                 | ):1                  |  |
| Response Time  | < 1 Second < 1 Second < 3 Seconds                                 |  |                 | onds                 |  |
| Zero Stability   | < <u>+</u> 0.2% F.S. per year                                     |  |                 |                      |  |
| Temperature Coefficient  | <0.05% F.S. per °C  |  |                 |                      |  |
| Valve Shut Down (leak-by)  | < 0.00  | 5 sccm                                 | <15.6           | sccm                 |  |

<sup>1</sup> Maximum flow depends on pressure conditions; consult Applications Engineering for details
2 Calibration on CO<sub>2</sub> available as an option on SLA5850/60 & SLA5851/61
3 Accuracy at Calibration Conditions; Accuracy spec valid across the full control range

| Ratings  | SLA5850/60 SLA5851/61  |                    | SLA5853/63  |  |  |
|--|--|--------------------|---|--|--|
| Inlet Pressure Range                                     | 5 psig to 60 psig  | 10 psig to 60 psig | 8 psig to 60 psig   |  |  |
| Minimum Pressure Differential (Controllers) <sup>4</sup> | 5 psi/0.35 bar   | 10 psi/0.69 bar    | Min.: 7.5 psi/0.52 bar at 500 lpm<br>Min.: 14.5 psi/1.00 bar at 1000 lpm<br>Min.: 35.0 psi/2.41 bar at 2500 lpm |  |  |
| Maximum Pressure Differential (Controllers) <sup>5</sup> | 30 psi/2 bar   | 30 psi/2 bar       | 30 psi/2 bar  |  |  |
| Maximum Pressure   | Same as standard   |                    |   |  |  |
| Valve Configuration                                      | Standard SLA with Special Factory Tuning/Normally Closed         |                    |   |  |  |
| Operating Temperature Range                              | -14°C - 65°C   |                    |   |  |  |
| Sensor Design  | Enhanced construction to meet industry standards for cleanliness |                    |   |  |  |

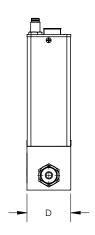
Performance at minimum inlet pressure will be gas and flow range dependent. Consult Applications Engineering for details
 For optimum performance operate at the specified inlet and outlet pressure values

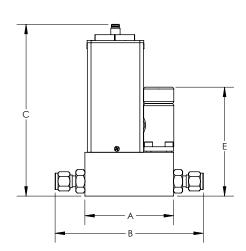
| Code Description         | Code Option | Option Description                                    |
|--------------------------|-------------|---|
| Biotech Options Packages | S           | Performance Package <sup>6</sup>                      |
|                          | Т           | Premium Package 7                                     |
|                          | U           | Performance Package with CO₂ Calibration <sup>8</sup> |
|                          | V           | Premium Package with CO <sub>2</sub> Calibration 8    |

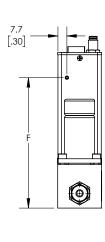
Performance Package must be ordered for basic Biotech model features
 Premium Package includes Performance Package features
 Not available on SLA5853 or SLA5863

Learn More About the SLA5800 Series *Biotech* 

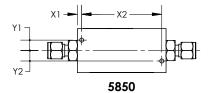
# SLA5850/SLA5851/SLA5860/SLA5861

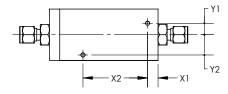






| FITTINGS - DIMENSION "B" |              |              |              |              |  |  |  |  |
|--------------------------|--------------|--------------|--------------|--------------|--|--|--|--|
| FITTING                  | 50           | 51**         | 60           | 61**         |  |  |  |  |
| FITTING                  | mm / inch    | mm / inch    | mm / inch    | mm / inch    |  |  |  |  |
| 9/16"-18 UNF             | 76.4 / 3.01  | 93.5 / 3.68  | 58.6 / 2.31  | 80.0 / 3.15  |  |  |  |  |
| 1/8" Tube COMP.          | 123.1 / 4.85 | N/A          | 105.3 / 4.15 | N/A          |  |  |  |  |
| 1/4" TUBE COMP.*         | 127.7 / 5.03 | 144.8 / 5.7  | 109.9/4.33   | 131.3 / 5.17 |  |  |  |  |
| 3/8" TUBE COMP.*         | 130.7 / 5.15 | 147.9 / 5.82 | 112.9/4.45   | 134.4 / 5.29 |  |  |  |  |
| 1/2" TUBE COMP.*         | 134.8 / 5.31 | 152.0 / 5.98 | 117 / 4.61   | 138.4 / 5.45 |  |  |  |  |
| 1/4" VCO                 | 116 / 4.56   | 141.3 / 5.56 | 98.2 / 3.87  | 119.6/ 4.71  |  |  |  |  |
| 3/8"-1/2" VCO            | 127.2 / 5.01 | 144.3 / 5.68 | 109.4/4.31   | 130.9/5.15   |  |  |  |  |
| 1/4" NPT-F               | 118.5 / 4.67 | 133.2/5.24   | 98.8 / 3.89  | 122.2 / 4.81 |  |  |  |  |
| 3mm TUBE COMP.*          | 122.2 / 4.81 | 135.7 / 5.34 | 104.4 / 4.11 | N/A          |  |  |  |  |
| 6mm TUBE COMP.*          | 127.8 / 5.03 | 144.9 / 5.71 | 110 / 4.33   | 131.3 / 5.17 |  |  |  |  |
| 10mm TUBE COMP.*         | 131.1 / 5.16 | 148.3 / 5.84 | 113.5 / 4.47 | 134.9 / 5.31 |  |  |  |  |
| 1/4" VCR                 | 124.1 / 4.89 | 152/5.98     | 106.3 / 4.19 | 127.8 / 5.03 |  |  |  |  |
| 3/8"-1/2" VCR            | 131.7 / 5.19 | 148.9 / 5.86 | 113.9 / 4.48 | 135.4/5.33   |  |  |  |  |
| 1/4" RC (BSP)            | 116.6 / 4.59 | 133.7 / 5.27 | 98.8 / 3.89  | 120.2 / 4.73 |  |  |  |  |
| 1/2" SANITARY            | 140.5 / 5.53 | 157.5 / 6.2  | 122.7 / 4.83 | 144.0 / 5.67 |  |  |  |  |
| 3/4" SANITARY            | 140.5 / 5.53 | 157.5 / 6.2  | 122.7 / 4.83 | 144.0 / 5.67 |  |  |  |  |





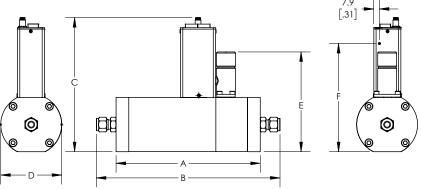
5851/5860/5861

| MOUNTING HOLES |           |             |           |           |  |  |  |  |  |
|----------------|-----------|-------------|-----------|-----------|--|--|--|--|--|
| Model          | X1        | X2          | Y1        | Y2        |  |  |  |  |  |
| Model          | mm / inch | mm / inch   | mm / inch | mm / inch |  |  |  |  |  |
| 5850           | 3.7 / .14 | 69.0 / 2.72 | 9.0 / .35 | 9.0 / .35 |  |  |  |  |  |
| 5851           | 9.0/.35   | 55.7/2.19   | 9.9/.39   | 17.4/.68  |  |  |  |  |  |
| 5860           | 9.1/.36   | 40.4/1.59   | 10.2/.40  | 10.2/.40  |  |  |  |  |  |
| 5861           | 11.7/.46  | 39.4/1.55   | 17.3/.68  | 17.3/.68  |  |  |  |  |  |

<sup>\*</sup>OVERALL LENGTH FINGER TIGHT
\*\*DEVICES WITH 5848 INLET FILTER WILL BE 2" OR 1.42" LONGER

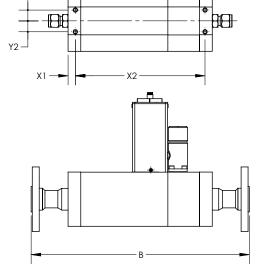
|       |           |                 |            | ELEC       | CTRO/ME    | CHANICA               | L DIMENS               | IONS      |            |            |           |            |
|-------|-----------|-----------------|------------|------------|------------|-----------------------|------------------------|-----------|------------|------------|-----------|------------|
|       |           |                 |            | (          | 2          |                       |                        |           |            | E          |           |            |
| Model | A         | Analog<br>RS485 | Profibus   | DeviceNet  | EtherCat   | ProfiNet/<br>EtherNet | Foundation<br>Fieldbus | D         | N.C        | N.O.       | NO VALVE  | F          |
|       | mm / inch | mm / inch       | mm / inch  | mm / inch  | mm / inch  | mm / inch             | mm / inch              | mm / inch | mm / inch  | mm / inch  | mm / inch | mm / inch  |
| 5850  | 76.4/3.01 | 137.4/5.41      | 137.4/5.41 | 134.1/5.28 | 148.0/5.83 | 148.0/5.83            | 148.0/5.83             | 37.7/1.48 | 93.2/3.67  | 100.3/3.95 | 45.7/1.80 | 112.3/4.42 |
| 5851  | 93.5/3.68 | 143.9/5.66      | 143.9/5.66 | 140.5/5.53 | 154.4/6.08 | 154.4/6.08            | 154.4/6.08             | 44.2/1.74 | 100.3/3.95 | 107.8/4.24 | 52.1/2.05 | 118.8/4.68 |
| 5860  | 58.6/2.31 | 137.4/5.41      | 137.4/5.41 | 134.1/5.28 | 148.0/5.83 | 148.0/5.83            | 148.0/5.83             | 37.7/1.48 | N/A        | N/A        | N/A       | 112.3/4.42 |
| 5861  | 80.0/3.15 | 143.9/5.66      | 143.9/5.66 | 140.5/5.53 | 154.4/6.08 | 154.4/6.08            | 154.4/6.08             | 44.2/1.74 | N/A        | N/A        | N/A       | 118.8/4.68 |

# SLA5853/SLA5863



## FITTING CONFIGURATIONS

| "B" Dimension    |             |           |  |  |  |  |  |
|------------------|-------------|-----------|--|--|--|--|--|
| FITTING          | 53          | 63        |  |  |  |  |  |
| FILLING          | mm / inch   | mm / inch |  |  |  |  |  |
| 9/16"-18 UNF     | 199/7.8     | 155/6.1   |  |  |  |  |  |
| 1-1/16" - 12 UN  | 199/7.8     | 155/6.1   |  |  |  |  |  |
| 1-5/16" - 12UN   | 199/7.8     | 155/6.1   |  |  |  |  |  |
| 3/8" TUBE COMP.* | 253/10      | 209/8.2   |  |  |  |  |  |
| 1/2" TUBE COMP.* | 267/10.5    | 223/8.8   |  |  |  |  |  |
| 3/4" TUBE COMP.* | 267/10.5    | 223/8.8   |  |  |  |  |  |
| 1" TUBE COMP.*   | 274/10.8    | 232/9.1   |  |  |  |  |  |
| 3/8"-1/2" VCO    | 249/9.8     | 206/8.1   |  |  |  |  |  |
| 3/4" VCO         | 257/10.1    | 213/8.4   |  |  |  |  |  |
| 1" VCO           | 259/10.2    | 216/8.5   |  |  |  |  |  |
| 1/2" NPT         | 199/7.8     | 155/6.1   |  |  |  |  |  |
| 1" NPT           | 199/7.8     | 155/6.1   |  |  |  |  |  |
| 1-1/2" NPT       | 199/7.8     | 155/6.1   |  |  |  |  |  |
| 12mm TUBE COMP.* | N/A         | 219/8.62  |  |  |  |  |  |
| 3/8"-1/2" VCR    | 257/10.1    | 213/8.4   |  |  |  |  |  |
| 3/4" VCR         | 279/11      | 236/9.3   |  |  |  |  |  |
| 1" VCR           | 285/11.2    | 241/9.5   |  |  |  |  |  |
| 1/2" RC (BSP)    | 199/7.8     | 155/6.1   |  |  |  |  |  |
| 1" RC (BSP)      | 199/7.8     | 155/6.1   |  |  |  |  |  |
| 1/2" SANITARY    | 262.6/10.34 | 220/8.64  |  |  |  |  |  |
| 3/4" SANITARY    | 262.6/10.34 | 220/8.64  |  |  |  |  |  |
| 1" SANITARY      | 262.6/10.34 | 220/8.64  |  |  |  |  |  |
| ANSI 1/2" 150#   | 299/11.8    | 256/10.1  |  |  |  |  |  |
| ANSI 1/2" 300#   | 299/11.8    | 256/10.1  |  |  |  |  |  |
| ANSI 1" 150#     | 299/11.8    | 256/10.1  |  |  |  |  |  |
| ANSI 1" 300#     | 299/11.8    | 256/10.1  |  |  |  |  |  |
| ANSI 1.5" 150#   | 299/11.8    | 256/10.1  |  |  |  |  |  |
| ANSI 1.5" 300#   | 299/11.8    | 256/10.1  |  |  |  |  |  |
| ANSI 2" 150#     | 299/11.8    | 256/10.1  |  |  |  |  |  |
| ANSI 2" 300#     | 299/11.8    | 256/10.1  |  |  |  |  |  |
| DIN DN15 PN40    | 299/11.8    | 256/10.1  |  |  |  |  |  |
| DIN DN25 PN40    | 299/11.8    | 256/10.1  |  |  |  |  |  |
| DIN DN40 PN40    | 299/11.8    | 256/10.1  |  |  |  |  |  |



FLANGE CONFIGURATIONS

| MOUNTING HOLES |           |            |           |           |  |  |  |
|----------------|-----------|------------|-----------|-----------|--|--|--|
| Madal          | X1        | X2         | Y1        | Y2        |  |  |  |
| Model          | mm / inch | mm / inch  | mm / inch | mm / inch |  |  |  |
| 5853           | 10.0/.39  | 178.8/7.04 | 15.0/.59  | 15.0/.59  |  |  |  |
| 5863           | 10.0/.39  | 135.0/5.32 | 15.0/.59  | 15.0/.59  |  |  |  |

\*OVERALL LENGTH FINGER TIGHT

| ELECTRO/MECHANICAL DIMENSIONS |           |                 |            |            |            |                       |                        |           |           |            |
|-------------------------------|-----------|-----------------|------------|------------|------------|-----------------------|------------------------|-----------|-----------|------------|
|                               |           |                 |            |            |            |                       |                        |           |           |            |
| Model                         | A         | Analog<br>RS485 | Profibus   | DeviceNet  | EtherCat   | ProfiNet/<br>EtherNet | Foundation<br>Fieldbus | D         | E         | F          |
|                               | mm / inch | mm / inch       | mm / inch  | mm / inch  | mm / inch  | mm / inch             | mm / inch              | mm / inch | mm / inch | mm / inch  |
| 5853                          | 199.0/7.8 | 174.3/6.86      | 174.3/6.86 | 171.0/6.73 | 184.9/7.28 | 184.9/7.28            | 184.9/7.28             | 84.0/3.31 | 137.0/5.4 | 149.2/5.87 |
| 5863                          | 155.0/6.1 | 174.3/6.86      | 174.3/6.86 | 171.0/6.73 | 184.9/7.28 | 184.9/7.28            | 184.9/7.28             | 84.0/3.31 | N/A       | 149.2/5.87 |

Access our library of CAD Drawings

| Cod        | e Description                         | Code Option           | Option Description                                       |
|------------|---------------------------------------|-----------------------|--|
| l.         | Base Model Numbers                    | SLA                   |  |
| I.         | Package / Finish Specifications       |                       | Standard Elastomer Series                                |
| I.         | Function                              | 5                     | Mass Flow Controller                                     |
|            |                                       | 6                     | Mass Flow Meter  |
| <b>/</b> . | Body Size                             | 0                     | 3 ccm - 50 lpm   |
|            | (Select based on Flow Range)          | 1                     | 15 - 150 lpm   |
|            |                                       | 3                     | 100 - 2500 lpm   |
| <b>/</b> . | Digital I/O Communication             | Α                     | None (select applicable analog I/O)                      |
|            | Digital i, o communication            | D                     | DeviceNet I/O (with 5-pin micro connector)               |
|            |                                       | E                     | EtherCAT I/O (with 5-pin Nano-change connector)          |
|            |                                       | Р                     | Profibus (2x sub-D)                                      |
|            |                                       | S                     | RS485 (select applicable analog I/O)                     |
|            |                                       | 7                     | EtherNET/IP™ I/O (with 5 Pin Nano-change M8 Connector)   |
|            |                                       | 8                     | PROFINET (with 5 Pin Nano-change M8 Connector)           |
| VI.        | Mechanical Connection                 | 1A                    | Without adapters, 9/16" - 18 UNF                         |
|            | (Body size 0 & 1 only)                | 1B                    | 1/4" tube compression                                    |
|            | , , , , , , , , , , , , , , , , , , , | 1C                    | 1/8" tube compression                                    |
|            |                                       | 1D                    | 3/8" tube compression                                    |
|            |                                       | 1E                    | 1/4"VCR  |
|            |                                       | 1F                    | 1/4"VCO  |
|            |                                       | 1G                    | 1/4" NPT   |
|            |                                       | 1H                    | 6mm tube compression                                     |
|            |                                       | 1J                    | 10mm tube compression                                    |
|            |                                       | 1L<br>1M              | 3/8"-1/2"VCR<br>3/8"-1/2"VCO                             |
|            |                                       | 1P                    | 1/2" tube compression                                    |
|            |                                       | 15                    | Elastomer downport                                       |
|            |                                       | 15<br>1T              | 1/4" RC (BSP)  |
|            |                                       | 1Y                    | 3mm tube compression                                     |
|            |                                       | B1                    | 1/4" tube compression w/Filter                           |
|            |                                       | C1                    | 1/8" tube compression w/Filter                           |
|            |                                       | D1                    | 3/8" tube compression w/Filter                           |
|            |                                       | E1                    | 1/4"VCR w/Filter   |
|            |                                       | F1                    | 1/4"VCO w/Filter   |
|            |                                       | G1                    | 1/4" NPT w/Filter  |
|            |                                       | H1                    | 6mm tube compression w/Filter                            |
|            |                                       | J1                    | 10mm tube compression w/Filter                           |
|            |                                       | L1                    | 3/8"-1/2"VCR w/Filter                                    |
|            |                                       | M1                    | 3/8"-1/2"VCO w/Filter                                    |
|            |                                       | P1                    | 1/2" tube compression w/Filter                           |
|            |                                       | T1                    | 1/4" RC (BSP) w/Filter                                   |
|            |                                       | Y1<br>5A <sup>1</sup> | 3mm tube compression w/Filter<br>9/16-18 X 1/2" Sanitary |
|            |                                       | 5B <sup>1</sup>       | 9/16-48 X 3/4" Sanitary                                  |
| VI.        | Mechanical Connection                 | 2A                    | Without adapters, 9/16" - 18 UNF                         |
| V 1.       | (Body size 3 only)                    | 2A<br>2B              | 1-1/16"-12 SAE/MS  |
|            | (body size 5 offiy)                   | 2C                    | 3/8" tube compression                                    |
|            |                                       | 2D                    | 1/2" tube compression                                    |
|            |                                       | 2E                    | 3/4" tube compression                                    |
|            |                                       | 2F                    | 1" tube compression                                      |
|            |                                       | 2G                    | 1/2" NPT (F)   |
|            |                                       | 2H                    | 1" NPT (F)   |
|            |                                       | 2J                    | 1-1/2" NPT (F)   |
|            |                                       | 2K                    | 1/2"VCO  |
|            |                                       | 2L                    | 3/4"VCO  |
|            |                                       | 2M                    | 1/2"VCR  |
|            |                                       | 2N                    | 1/2" RC (BSP)  |
|            |                                       | 2P                    | 1"RC (BSP)   |
|            |                                       | 2R                    | 1-5/16"-12 SAE/MS  |
|            |                                       | 2S                    | 1"VCO  |
|            |                                       | 2T                    | 3/4"VCR  |
|            |                                       | 2U                    | 1"VCR  |
|            |                                       | 3A                    | DIN DN15 PN40 Flange                                     |
|            |                                       | 3B                    | DIN DN40 PN40 Flores                                     |
|            |                                       | 20                    |  |
|            |                                       | 3C                    | DIN DN40 PN40 Flange                                     |
|            |                                       | 3D                    | DIN DN50 PN40 Flange                                     |
|            |                                       |                       |  |

| Code Description                      | Code Option | Option Description  |  |  |  |  |  |
|---------------------------------------|-------------|---|--|--|--|--|--|
| VI. Mechanical Connection             | 3E          | ANSI 1/2" 150# RF Flange                                  |  |  |  |  |  |
| (Body size 3 only)                    | 3F          | ANSI 1/2" 300# RF Flange                                  |  |  |  |  |  |
|                                       | 3G          | ANSI 1" 150# RF Flange                                    |  |  |  |  |  |
|                                       | 3H          | ANSI 1"300# RF Flange                                     |  |  |  |  |  |
|                                       | 3J          | ANSI 1-1/2" 150# RF Flange                                |  |  |  |  |  |
|                                       | 3K          | ANSI 1-1/2" 300# RF Flange                                |  |  |  |  |  |
|                                       | 3L          | ANSI 2" 150# RF Flange                                    |  |  |  |  |  |
|                                       | 3M          | ANSI 2" 300# RF Flange                                    |  |  |  |  |  |
| VII. O-ring Material                  | А           | Viton   |  |  |  |  |  |
| , , , , , , , , , , , , , , , , , , , | В           | Buna  |  |  |  |  |  |
|                                       | C           | PTFE  |  |  |  |  |  |
|                                       | D           | Kalrez  |  |  |  |  |  |
|                                       | E           | EPDM  |  |  |  |  |  |
|                                       | J           | FDA/USP Class VI and ADI Free - Viton/FKM <sup>2</sup>    |  |  |  |  |  |
|                                       | L           | FDA/USP Class VI - EPDM                                   |  |  |  |  |  |
| VIII. Valve Seat                      | Α           | None (Sensor only)  |  |  |  |  |  |
|                                       | В           | Viton (for body size 3, diaphragm material = PTFE)        |  |  |  |  |  |
|                                       | С           | Buna (for body size 3, diaphragm material = PTFE)         |  |  |  |  |  |
|                                       | D           | Kalrez (for body size 3, diaphragm material = PTFE)       |  |  |  |  |  |
|                                       | E           | EPDM (for body size 3, diaphragm material = PTFE)         |  |  |  |  |  |
|                                       | F           | PTFE  |  |  |  |  |  |
|                                       | G           | Metal (for body size 3, diaphragm material = PTFE)        |  |  |  |  |  |
|                                       | J           | FDA/USP Class VI and ADI Free - Viton/FKM <sup>2</sup>    |  |  |  |  |  |
| IX. Valve Type                        | 0           | None (Sensor only)  |  |  |  |  |  |
|                                       | 1           | Normally closed   |  |  |  |  |  |
|                                       | 2           | Normally closed (Size 3, Pressure diff. >30 psig (2 bar)) |  |  |  |  |  |
|                                       | 3           | Normally closed (Size 3, Pressure diff. <30 psig (2 bar)) |  |  |  |  |  |
|                                       | 4           | Normally closed - high pressure                           |  |  |  |  |  |
|                                       | 5           | Normally open   |  |  |  |  |  |
| X. Analog I/O                         | А           | None - Digital Communications only                        |  |  |  |  |  |
| Communications                        | В           | 0-5 Volt 0-5 Volt 15-pin D-conn                           |  |  |  |  |  |
| Communications                        | C           | 4-20 mA   |  |  |  |  |  |
|                                       | L           | 1-5 Volt 1-5 Volt 15-pin D-conn                           |  |  |  |  |  |
|                                       | M           | 0-20 mA   |  |  |  |  |  |
|                                       | 0           | 0-10 Volt   |  |  |  |  |  |
|                                       | 1           | 0-5 Volt 4-20 mA 15-pin D-conn                            |  |  |  |  |  |
|                                       | 2           | 0-5 Volt  |  |  |  |  |  |
|                                       | 3           | 4-20 mA   |  |  |  |  |  |
|                                       | 4           | 0-20 mA   |  |  |  |  |  |
|                                       | 9           | 0-10 Volt   |  |  |  |  |  |
| VI Davida Com I I                     |             | 151/4-  |  |  |  |  |  |
| XI. Power Supply Inputs               | 1 2         | +15 Vdc<br>24 Vdc   |  |  |  |  |  |
| VII Output Enhancements               |             |   |  |  |  |  |  |
| XII. Output Enhancements              | A           | Standard response   |  |  |  |  |  |
|                                       | S           | Biotech Performance Package                               |  |  |  |  |  |
|                                       | T           | Biotech Premium Package                                   |  |  |  |  |  |
|                                       | U           | Performance Package with CO2 Calibration <sup>3</sup>     |  |  |  |  |  |
|                                       | V           | Premium Package with CO2 Calibration <sup>3</sup>         |  |  |  |  |  |
| XIII. Certification                   | 1           | Safe Area   |  |  |  |  |  |
|                                       | 2           | For Zone 2  |  |  |  |  |  |
|                                       | 4           | Div. 2/Zone 2 UL Recognized                               |  |  |  |  |  |
|                                       | 5           | Zone 2 IECEx  |  |  |  |  |  |
|                                       | 6           | KOSHA   |  |  |  |  |  |
| Sample Standard Model Code            |             |   |  |  |  |  |  |

| I   | II | III | IV | V | VI | VII | VIII | IX | Х | XI | XII | XIII |
|-----|----|-----|----|---|----|-----|------|----|---|----|-----|------|
| SLA | 58 | 5   | 0  | Α | 1A | Α   | В    | 1  | В | 1  | Α   | 1    |

<sup>&</sup>lt;sup>1</sup> Sanitary Fittings Model Code 5A, 5B, 5C, 5D and 5E are limited to 500 PSI Maximum Pressure <sup>2</sup> Material is compliant to 21CFR177.2600 (Title 21 – Food & Drugs, Chapter I - FDA) <sup>3</sup> CO2 Actual Gas Calibration available for SLA5850/60 & SLA5851/61

Request a Quote

# **Product Approvals Overview**

| Mark            | Agency              | Certification   | Applicable<br>Standard                | Details                        |
|-----------------|---------------------|---|---------------------------------------|--------------------------------|
| c <b>SU</b> °us | UL<br>(Recogonized) | Class I, Div 2, Group A, B, C, D<br>Class I, Zone 2, IIC T4<br>Class II, Zone 22 Enclosure: Type 1/IP40 | UL & CSA<br>Standards                 | E73889 Vol 3, Sec 4            |
| ⟨£x⟩            | ATEX                | II 3 G Ex nA IIC T4 Gc  | EN60079-0:2012<br>EN 60079-15:2010    | KEMA 04ATEX 1118X              |
|                 | IECEx               | II 3 G Ex nA IIC T4 Gc  | IEC 60079-0:2011<br>IEC 60079-15:2010 | IECEx DEK 14.0072X             |
| Š               | KOSHA               | Ex nA IIC T4  |                                       | 15-AV4BO-0641<br>15-AV4BO-0640 |
| CE              | CE                  | EMC Directive 2014/30/EU<br>Directive 2011/65/EU  | EN:61326-1:2013                       | EMC<br>RoHS                    |

ATEX/IECEx Special Conditions: please see Certification section of the SLA5800 Installation & Operations Manual

# Additional Certification and Service Options

| Material Compliance Certifications                                       |
|--|
| Material Certificate 2.1   |
| Material Certificate 3.1   |
| Declaration of Compliance 2.1 - O-ring USP Class VI / ADI Free           |
| Declaration of Compliance 2.1 - Elastomer USP Class VI / ADI Free        |
| Declaration of Compliance 2.1 - Elastomer Cure Date/ Shelf Life          |
| Declaration of Compliance 2.1 - Surface Roughness                        |
| Metrology Certifications   |
| Declaration of Compliance 2.1 - Calibration                              |
| Inspection Certificate 3.1 - NIST Calibration                            |
| Declaration of Compliance 3.1 - International Certificate of Calibration |
| ISO 17025 Certification  |
| Additional Services and Certifications                                   |
| Certificate of Compliance 2.1  |
| Declaration of Compliance 2.1 - Oxygen Cleaning Service                  |
| Declaration of Compliance 2.2 - Pressure Test                            |
| KHK Certification  |
| CRN Certification  |
| Certificate of Origin  |

# Service and Support

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration and is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards.

Visit www.BrooksInstrument.com to locate the service location nearest to you.

#### START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

#### **CUSTOMER SEMINARS AND TRAINING**

Brooks Instrument can provide customer seminars and dedicated training to engineers, end users, and maintenance persons. Please contact your nearest sales representative for more details. Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice.

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DS-TMF-SLA5800-Series-RevB-MFC-eng/2023-01

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