Technical Data



BiRotor Plus Single Case

SB25X 2" ANSI(DN50)

A Series Meters



General

The Single Case BiRotor Plus is an extremely accurate flow measuring device designed primarily for, but not limited to, ethanol blending. It produces a high resolution signal which is directly proportional to the rate of liquid flow through the meter utilizing non-wetted pick-offs. These signals can be shaped by a simple internal preamplifier for transmission to ancillary equipment.

Accuracy

PD meters are widely regarded as the most accurate meters on the market today. With a linearity of +/-0.15% and a repeatability of 0.02%, the A Series BiRotor Plus is ideal for liquid custody transfer applications.

Dependability

There is no metal to metal contact between the rotors and the measurement chamber. The meter is therefore extremely durable. The rotors, bearings and timing gears are the only moving parts. Maintenance requirements are the lowest in the industry.

Affordability

No premium for superior performance. Brodie offers the BiRotor Plus at a very competitive price.

Flexibility

The BiRotor plus meter can be installed either vertically or horizontally. It offers direct pulse output and it is field proven in thousands of installations.

Linearity

SB25X Standard Rotors +/- 0.15% Over Standard Flow Range +/- 0.30% Over Extended Flow Range

Repeatability

0.02% std. Rotors

Viscosity Range

Standard: 0.2 - 5 cP (For OIML Approval Only)

Operating Temperature

STD: -40°F to 167°F (-40°C to 75°C)

Extended Range: 14°F to 230°F (-10°C to 110°C)



Flow Ranges

| MODEL | | GPM | | ВРН | | I/min | | m3/h | | Nominal K-Factor |
|-------|----------|-----|-----|------|-----|-------|-----|------|-----|--------------------------|
| | | min | max | min | max | min | max | min | max | +/-10% |
| SB25X | standard | 15 | 150 | 21.4 | 214 | 56.8 | 568 | 3.4 | 34 | 950 PUL/GAL 250 PUL/L |
| | extended | 7.9 | 150 | 11.3 | 214 | 30 | 568 | 1.8 | 34 | |

Max Working Pressure [at 100 F, 38 C]

| Flange Ratings | PSI | bar |
|----------------|-----|------|
| ANSI 150# | 275 | 19 |
| ANSI 300# | 720 | 50 |
| DIN PN 16 | 196 | 13.5 |
| DIN PN 40 | 490 | 33.8 |

Shipping weights

| Model | Size | Unit | Weight | |
|-------|----------------------------|------|--------|--|
| | 2" ANSI 150# | lb | 75 | |
| SB25X | DN50 PN16 | kg | 34 | |
| 20227 | 2" ANSI 300# DN50 PN 40 | lb | 76 | |
| | | kg | 36 | |

Approvals

Environmental

NEMA 4X Type 4X IP 65

Electromagnetic Emissions & Immunity

EMC Industrial (EN 61326) CE, European Union OIML R117-1 Class E2 FCC 47 CFR Part 15 ICES-003, Issue 4

Weights and Measures

NTEP
OIML
China
Measurement Canada
Singapore
Malaysia NMIM
India
INMETRO

Hazardous Area

Temp Ambient. -40 to 60°C, -40 to 140°F Class 1, Division 1, Group C, and D (Listed for United States and Canada) CSA 2164769, 221162

ATEX

CE 0359 II 2 G Ex db IIB T6...T4 Certificate: ITS08ATEX15842X

IECEx

Ex db IIB T6 - T4

Certificate: IECEx ITS 08.0021X

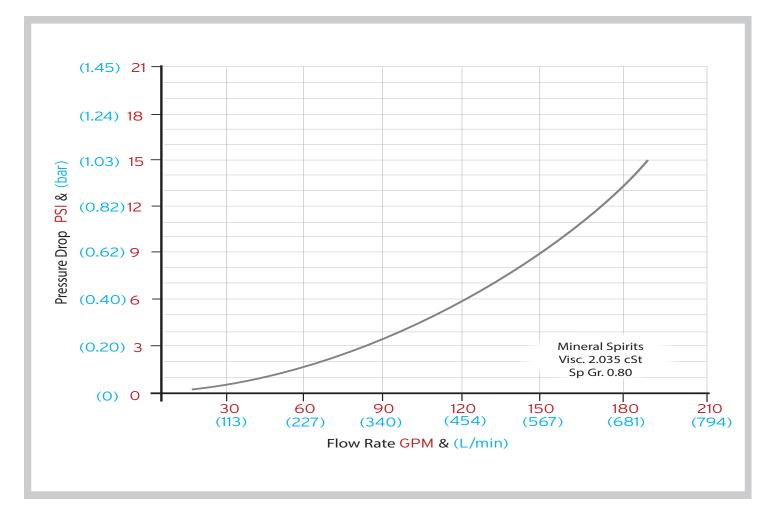
Pressure Equipment

Under the EU Pressure Equipment Directive 2014/68/EU

Rated as SEP for all ANSI and DIN versions Canadian Registration: All Provinces (150# Only)



Pressure Drop

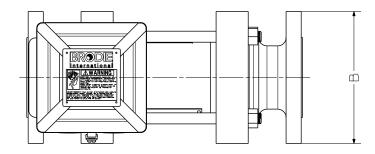


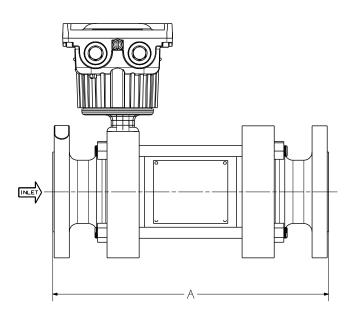
To convert pressure drop value to the actual process fluid, use the following equation:

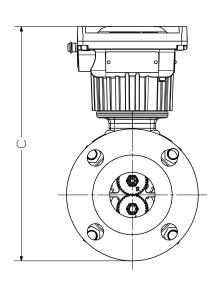
Delta PA = (cPA)^{0.25} * (SGA)^{0.75} * Delta Pm Delta PA = Pressure Drop on Actual Fluid in PSI cPA = Viscosity of Actual Fluid in cP SGA = Density of Actual Fluid in SG Delta Pm = Pressure Drop on Mineral Spirits (See graphs above for reference)



Dimensions







| Model | Unit | А | В | С |
|-------|------|---------|-------|--------|
| CD2E1 | inch | 12 9/16 | 6 | 10 5/8 |
| SB251 | mm | 319 | 152 | 270 |
| CD3E4 | inch | 12 9/16 | 6 1/2 | 10 7/8 |
| SB254 | mm | 319 | 165 | 276 |



Materials Housing

Materials Measuring Unit

Meter Housing:

ASTM A351 GR CF8M (316 Stainless Steel)

End plates and body: Rotors/ Rotor shafts: A 351 GR CF8M (316 Stainless Steel) Aluminum Rotor, Anodized

17-4 PH Stainless Steel Shaft

Timing gears: 416 Stainless Steel

Bearings: Stainless Steel/Ceramic

Elastomers: Low Swell Nitrile, Viton F®, or

Fluoro Silicon are standard (other options available)

UMB Housing: A356 T6 Cast Aluminum [non wetted

component]

Preamplifier

Supply voltage:

9 to 28 VDC

Outputs (jumper selectable): 5 V powered pulse:

square wave 0 to 5 KHz 0 - 5 VDC, 20 mA max Variable voltage pulses:

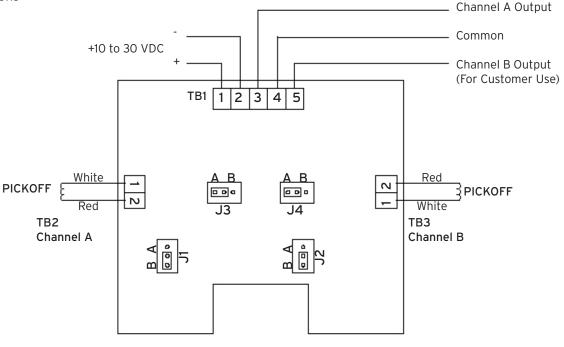
O to supply voltage less 5%

70 mA max

Open Collector:

Max voltage: 30 VDC Max current: 125 mA Max power: 0.5 W

Wiring Connections



NOTE:

Do not operate this instrument in excess of the specifications listed. Failure to heed this warning could result in serious injury and/or damage to the equipment.

Brodie International

P.O. Box 450 (30459-0450) 19267 Highway 301 North Statesboro, GA 30461 USA

Phone: +1 (912) 489-0200 Fax: +1 (912) 489-0294